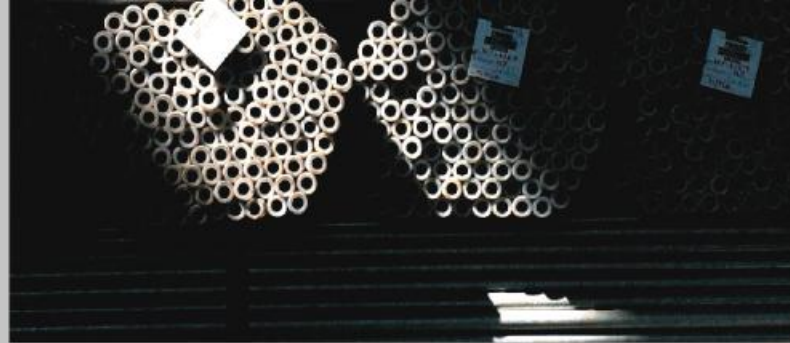




Promising Reliability, For Now and Tomorrow



IIL Galvanized Pipe

Guaranteed Compliance To International Standards

- Thickness
- Weight
- Length
- Corrosion free
- Straightness
- Threads as per BS EN 10226: 2004
- Leak free

Salient Features

- Standard selling price all over Pakistan
- Environment friendly
- Ideal for drinking water
- Guaranteed tube count per bundle
- Certification: ISO Standards 9001, 14001 & OHSAS 18001
- Exports to over 30 countries covering 5 continents

GI PRODUCT RANGE - GRADE "EL" (TO IIL STANDARD)

NOMINAL DIA	NOMINAL DIA	OUTER DIA		WALL THICKNESS	STANDARD BLACK PIPE WEIGHT	STANDARD BLACK PIPE WEIGHT	PIPES PER BUNDLE
		MAXIMUM	MINIMUM				
(mm)	(Inch)	(mm)	(mm)	(mm)	(Kg/m)	(Mtr/Ton)	(Number)
15	½"	21.00	20.60	1.80	0.84	1186	169
20	¾"	26.60	26.10	2.00	1.20	833	127
25	1"	33.50	32.80	2.30	1.75	571	91
32	1¼"	42.20	41.60	2.30	2.25	444	61
40	1½"	48.10	47.50	2.60	2.90	345	61
50	2"	60.20	59.30	2.60	3.66	273	37
65	2½"	75.70	74.90	2.90	5.18	193	37
80	3"	88.40	87.60	2.90	6.09	164	24
100	4"	113.50	112.60	3.20	8.67	115	19
125	5"	139.00	138.00	3.60	11.98	83	7
150	6"	165.00	163.00	3.60	14.24	70	7



GI PRODUCT RANGE - GRADE "L2" (BS EN 10255-2004) FORMERLY "L" OF BS 1387:1985

NOMINAL DIA	NOMINAL DIA	OUTER DIA		WALL THICKNESS	STANDARD BLACK PIPE WEIGHT	STANDARD BLACK PIPE WEIGHT	PIPES PER BUNDLE
		MAXIMUM	MINIMUM				
(mm)	(Inch)	(mm)	(mm)	(mm)	(Kg/m)	(Mtr/Ton)	(Number)
15	½"	21.40	21.00	2.00	0.95	0.95	169
20	¾"	26.90	26.40	2.30	1.38	1.38	127
25	1"	33.80	33.20	2.60	1.98	1.98	91
32	1¼"	42.50	41.90	2.60	2.54	2.54	61
40	1½"	48.40	47.80	2.90	3.23	3.23	61
50	2"	60.20	59.60	2.90	4.08	4.08	37
65	2½"	76.00	75.20	3.20	5.71	5.71	37
80	3"	88.70	87.90	3.20	6.72	6.72	24
100	4"	113.90	113.00	3.60	9.75	9.75	19



GI PRODUCT RANGE - GRADE "M" (BS EN 10255-2004) FORMERLY "M" OF BS1387:1985

NOMINAL DIA	NOMINAL DIA	OUTER DIA		WALL THICKNESS	STANDARD BLACK PIPE WEIGHT	STANDARD BLACK PIPE WEIGHT	PIPES PER BUNDLE
		MAXIMUM	MINIMUM				
(mm)	(Inch)	(mm)	(mm)	(mm)	(Kg/m)	(Mtr/Ton)	(Number)
15	½"	21.80	21.00	2.60	1.21	826	169
20	¾"	27.30	26.50	2.60	1.56	641	127
25	1"	34.20	33.30	3.20	2.41	415	91
32	1¼"	42.90	42.00	3.20	3.10	323	61
40	1½"	48.80	47.90	3.20	3.56	281	61
50	2"	60.80	59.70	3.60	5.03	199	37
65	2½"	76.60	75.30	3.60	6.42	156	37
80	3"	89.50	88.00	4.00	8.36	120	24
100	4"	115.00	113.10	4.50	12.16	82	19
125	5"	140.80	138.50	5.00	16.60	60	7
150	6"	166.50	163.90	5.00	19.75	51	7



GI PRODUCT RANGE - GRADE "H" (BS EN 10255-2004) FORMERLY "H" OF BS1387:1985

NOMINAL DIA	NOMINAL DIA	OUTER DIA		WALL THICKNESS	STANDARD BLACK PIPE WEIGHT	STANDARD BLACK PIPE WEIGHT	PIPES PER BUNDLE
		MAXIMUM	MINIMUM				
(mm)	(Inch)	(mm)	(mm)	(mm)	(Kg/m)	(Mtr/Ton)	(Number)
40	1-1/2"	48.80	47.90	4.0	4.37	229	61
50	2"	60.80	59.70	4.5	6.19	162	37
65	2-1/2"	76.60	75.30	4.5	7.93	126	37
80	3"	89.50	88.00	5.0	10.3	97	24
100	4"	115.00	113.10	5.4	14.5	69	19
125	5"	140.80	138.50	5.4	17.88	56	7
150	6"	166.50	163.90	5.4	21.27	47	7



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